



VURA **FasTone**™

Elastic Universal

Universal fibre modified, Thin bed and middle bed adhesive for application of ceramic tiles, vitrified tiles and natural stone on wall & floor in internal and external application.

CHARACTERISTICS

- C2 TE compliant with EN12004 standard
- Type 3 T as per IS 15477:2019
- For ceramic, vitrified (semi and fully) tiles, glass mosaic and natural stone (non-sensitive) to plastified consistency
- On balconies, terraces, wet rooms, bathrooms and swimming pools
- On water proof and moisture proof layers
- For large and small tiles
- For inside and outside use
- Longer open time for safer application
- Easy and excellent workability thanks to plastified consistency
- Application Up to 12mm
- Adjustable
- For Tile on Tile application
- No vertical slip



Natural Stone



Balconies & Patios



Indoor & Outdoor Use



Humid & Water Areas



Low Dust



Wall And Floor



Tile On Tile

SCOPE OF USE

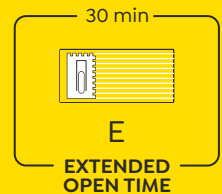
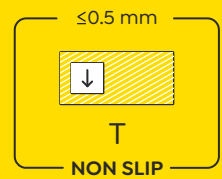
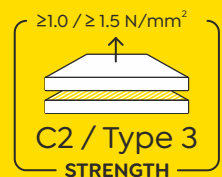
- **VURA FasTone** adhesive mortar for laying ceramic tile, vitrified (semi and fully) tiles and natural stone (nonsensitive & color fast).
- Indoors and Outdoors.
- **VURA FasTone** mortars can be used in rooms exposed to water.
- It is recommended for floors with elevated functional loads, in shopping malls, staircase.
- The properties of mortar allow for laying tiles / stones on anhydrite screeds, gypsum and light weight concrete substrates and cementitious waterproofing coating.
- The mortar's high adherence makes it recommendable to lay tiles on critical substrates (only indoor).
- On horizontal and vertical surfaces.
- On Cement and cement-lime plaster, cement screeds, cement ground coats and concrete.

SUBSTRATE PREPARATION

Adhesive can be applied on even and compact substrates, free of any substances that reduce adherence (grease, bitumen, oil, paint, dust etc.). Concrete should be at least 1 month old. Cement screeds and plasters should be fully cured. Anhydrite (residual moisture below 0.5%), gypsum (residual moisture below 1%) substrates should be mechanically roughened and cleaned from dust. Aerated concrete should be free from dust. Can be applied on existing tiles and should be roughened and cleaned before application. Substrates must not be wet. Any existing dirt, loose layers and paint coating shall be mechanically removed. Absorbent substrates shall be dampen and remove excess water before application.

VURA®
Time To Build Better

NEW FIBRE POWER
STRONG & FLEXIBLE



Compliance With
IS 15477

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APPLICATION

Pour **VURA FasTone** into a container with the precisely measured amount of clean water and stir with a drill and mixer until a homogeneous mass without lumps is obtained. Leave for 5 min. and then stir the mixture again. Apply the mortar with a suitable notched trowel. Use the proper sized notch trowel to ensure full bedding in the tile. The depth of trowel's notching is depends on the size of tile / stone. The back buttering method shall be used for larger tiles / stones and for outdoor applications (ie. additionally a thin layer of the mortar should be spread on the tile/stone's back side, contact area > 90%). Place the tiles/stones only during the open time of the adhesive. Lay the mortar and press while the mortar is still sticky. Fresh excess mortar can be removed with water, hardened material can only be removed mechanically. Grouting can be performed no earlier than after 24 hours using VURA grouts. Floors are set to light traffic after apprx. 24 hrs. Expansion joints, joints at the corners of walls and floor and around sanitary equipment shall be filled with suitable sealants or shall be treated with appropriate treatment.

PLEASE NOTE

- Applications should be carried out in dry conditions. All data refers to +23° C and R.H. 50% (according to EN 12004) and +27° C and R.H. 65% (according to IS15477-2019). In different conditions it should be taken under consideration faster or slower material drying.
- Spread not more than the areas which can be layed within the open time of the adhesive.
- For grouting, it is recommended to use VURA tile grouts. VURA SiGro, VURA Oxi, VURA Oxi 3K grouts should be used for grouting indoors, outdoors and covered exterior areas. In the case of substrates exposed to increased chemical and mechanical aggression, use VURA SiGro cement grout or better VURA Oxi or VURA Oxi 3K epoxy grouts.
- For waterproofing, it is essential to waterproof wet areas with VURA waterproofing products prior to application.
- For Absorbent natural stones, It is recommended to use VURA Fiseal five side sealer.
- In the case of laying stone / tiles prone to color changes, sample tests must be necessarily be carried out in order to check whether the mortar causes no fading / discoloration of the tiles/stones.
- Ensure to keep tile joints (gap) is kept between subsequent tiles to accommodate thermal expansion and contraction.
- Hardening can be accelerated or delayed and that the product itself is subject to local conditions.

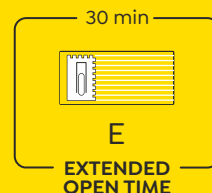
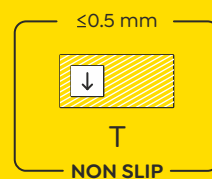
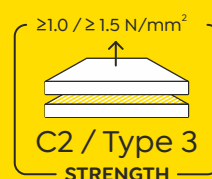
PRODUCT SAFETY

Product contains cement, strongly alkaline reaction with moisture, so protect skin and eyes. After contact wash immediately with plenty of water. After eye contact also seek medical advice. It is recommended to use protective gloves and goggles. For further and complete information about the safe use of our product, please refer to the latest version of our Material Safety Data Sheet.

GENERAL DATA

1. Color : Grey and White
2. Pack size : 20 Kg bag
40 Kg bag (For project sale only)
3. Base : Mixture of cements with mineral fillers and modifiers

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TECHNICAL DATA

1. Bulk Density : Grey : 1.40 g/cc
White : 1.38 g/cc
2. Mixing Proportion : 3.8 - 4.2 L of water (19% - 21% by weight) for 20 Kg Grey/White bag
7.6 - 8.4 L of water (19% - 21% by weight) for 40 Kg Grey/White bag
3. Pot Life : 4 hrs.
4. Achieved Thickness : Can Be Used Up to 12mm
5. Application Temperature : From +5°C to +35°C
6. Grouting : After approx. 24 hrs
7. **According to EN12004:2017 Standard @23±2°C**

Test Conditions	Requirements	Grey/White Value In Range
Tensile Strength (N/mm ²)		
• Initial (Dry Condition)	≥ 1.00 N/mm ²	1.30-1.60 N/mm ²
• After Water Immersion	≥ 1.00 N/mm ²	1.05-1.25 N/mm ²
• After Heat Ageing	≥ 1.00 N/mm ²	1.10-1.40 N/mm ²
• After Freeze/Thaw cycles	≥ 1.00 N/mm ²	1.05-1.25 N/mm ²
Open Time (E) @30 minutes	≥ 0.5 N/mm ²	0.50-0.60 N/mm ²
Slip (T)	≤ 0.5 mm	0.20-0.40 mm
8. **According to IS15477:2019 Standard @27±2°C**

Test Conditions	Requirements	Grey/White Value In Range
Tensile Adhesion (N/mm ²)		
a) Dry Condition	≥ 1.50 N/mm ²	1.30-1.60 N/mm ²
b) Wet Condition	≥ 1.00 N/mm ²	1.05-1.25 N/mm ²
Shear Adhesion (N/mm ²)		
a) Dry Condition	≥ 1.50 N/mm ²	1.50-1.70 N/mm ²
b) Wet Condition	≥ 1.00 N/mm ²	1.05-1.25 N/mm ²
c) Heat Ageing	≥ 1.00 N/mm ²	1.10-1.50 N/mm ²
Open time (Minutes)	Not Specified	30 mins
Adjustability (Minutes)	Not Specified	35 mins
Slip (T)	≤ 0.5 mm	0.20-0.40 mm
9. Temperature resistance : From -30°C to +75°C
10. Coverage : Consumption may vary depending on the evenness on the substrate, trowel notch size, type of tiles / stone and the application technique.
11. Approximate consumption : As a guide : 1.2 Kg / m² / mm of thickness
12. Set to light foot traffic : 24 hrs.
13. Ready for use : 14 days
14. Shelf life : Until 15 months since the date of production when stored in undamaged dry conditions and original packaging.

The product is compliant with the Type 3 T as per IS 15477:2019 & C 2 T E as per EN 12004 standard.

OTHER INFORMATION

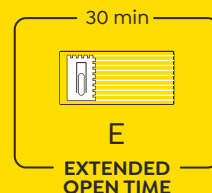
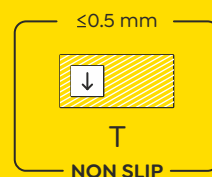
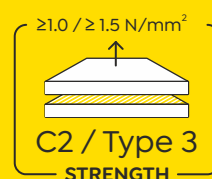
Should you need support or advice, please consult our advisory service for architects and craftsman on the contact information you will find on the local VURA website.

Apart from the information given here it is also important to observe the relevant guidelines, regulations and common standards of various organizations and trade associations. The afore mentioned characteristics are based on practical experience and applied testing. Confirmed properties and possible uses which go beyond those listed in this information sheet require our written confirmation. All data given was obtained at an ambient and material temperature of +23° C and 50 % relative air humidity unless specified otherwise. Please note that under other climatic conditions, hardening can be accelerated or delayed and that the product itself is subject to local conditions.

The information contained herein, particularly recommendations for the handling and use of our products, is based on our professional experience. As materials and conditions may vary with each intended application, and thus are beyond our sphere of influence, we strongly recommend that in each case sufficient tests are conducted to check the suitability of our products for their intended use. Legal liability cannot be accepted on the basis of the contents of this data sheet or any verbal advice given, unless there is a case of wilful misconduct or gross negligence on our part or unless there is a case of personal injury or death or a case of liability under the Product Liability Act.

This technical data sheet supersedes all previous editions relevant to this product. Please be aware that this Technical Data Sheet only relates to a product manufactured in the specific relevant production site.

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